

# Work Order ID 53669

November 12, 2009 8:10:53 AM

PRELIMINARY ISSUE



Page 1

Item ID: D4013-3

Accept



Setup Start



Revision ID: A-PRELIM

Stop



Item Name: Stud

Start Date: 11/12/09 Start Qty: 3.00



Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan: *V*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4013

A-PRELIM

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

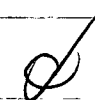
turn as per Dwg

Dwg Rev: *A.P. 11/12*

*SA 09/11/12*

Deburr

*3*



110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

*SA 05/11/12*

*3*



120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

*SA 09-11-12*



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Page 2

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: WE

0.00



Packaging

Memo

0.00

Packaging

ENG

SP 09 11 12

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

chg to RD0324ANew

MF  
09-11-12

POSITIVE RECALL

EFFECTIVE 9-11-12 AUTH u

RELEASED            DATE

# Picklist Print

November 12, 2009 8:10:52 AM

Page 1

Work Order ID: 53669



Parent Item: D4013-3



Parent Item Name: Stud

Start Date: 11/12/09

Required Date: 11/16/09

Comments: IPP RevA: New issue 09.10.26 DD verified by:JLM

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.313		Purchased	No			100	f	31.8600	0.3947			



303 ROUND BAR .313



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

31.86

108220

3.24

110551

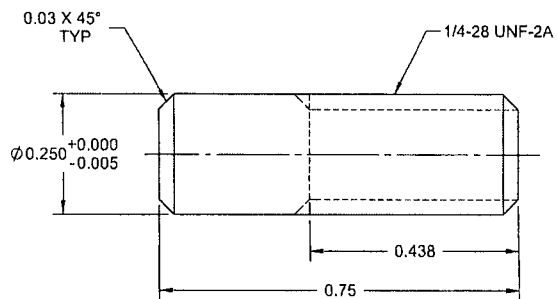
3.6

111787

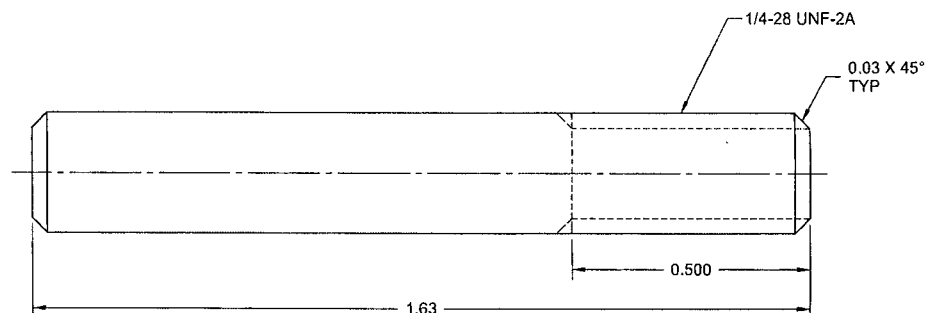
25.02

0.2175 SDOV/11/12

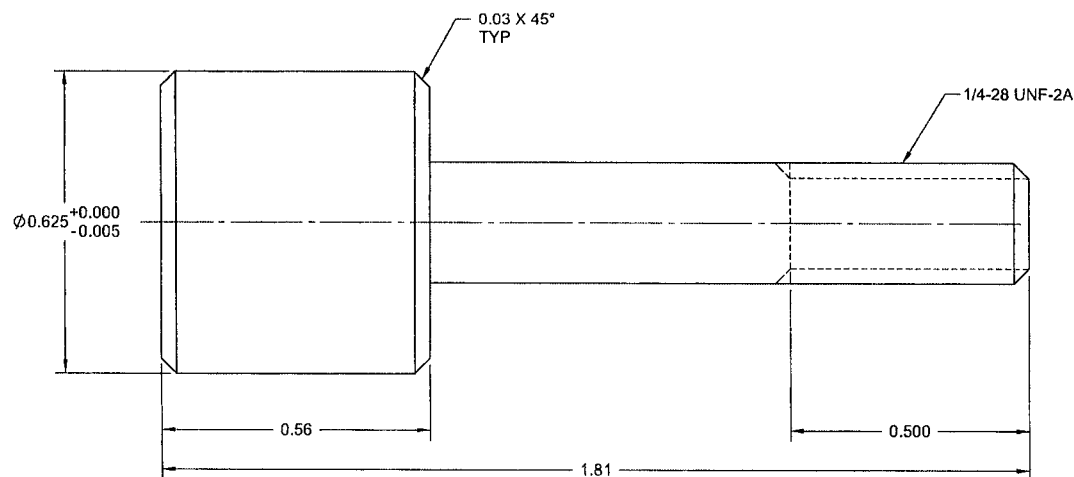




**D4013-3 STUD**



**D4013-9 STUD**



**D4013-11 STUD**

*WLO*  
*53669*

**PRELIMINARY ISSUE**

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR  
REF. DART SPEC. M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs EACH

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. P1
MFG. APPR.		<b>D4013</b>	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSEMBLY</b>	NTS
DATE	09.11.11	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. NO PART OF THIS DOCUMENT IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.</small>	